

Date: Thursday, 6/1/2006 10:49:15 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET RIB
Job Number : 27327	
Estimate Number : 10404	
P.O. Number : N/A	Part Number : D31663
This Issue : 6/1/2006 S.O. No. : N/A	Drawing Number : D3166 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : LANDING GEAR	Drawing Revision : A1
Previous Run : 26382	Material : N/A
Written By : <u>See Comment Below</u>	Due Date : 6/8/2006
Checked & Approved By : <u>h</u>	Qty: 15 Um: Each
Comment : Est. A 02.08.23 New issue KJ	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TS0750W065	304 SQ Tube.75x.75x.065W
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Comment: Qty.: 10.5000 f(s)/Unit Total : 157.5000 f(s)
 Material: 304/316 SS tube 0.063" wall
 (M304TS0750W065)
 batch M10111

MA 06/05/01 (16)

2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
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Comment: LANDING GEAR RESOURCE 1
 Cut 3/4" x 3/4" square tubing 120.00" long.

MA 06/06/01 (16)

3.0	BENDING	BENDING MACHINE
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Comment: BENDING MACHINE
 Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL, and Folio FT005

DP 06-07 (16)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK
 Inspect Basket Hoop dimensions with template D3166-3-T1 (DT8303)

MA 06/06/12 (16)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: WS19

MA 06/06/12 (16)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DS Date: 06/06/12

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

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Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

16
100606/12

Job Completion



4 060606-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____